

INCH-POUND

MIL-PRF-1/744J
w/AMENDMENT 1
4 October 2021
SUPERSEDING
MIL-PRF-1/744J
17 January 2012

PERFORMANCE SPECIFICATION SHEET

ELECTRON TUBE, KLYSTRON
TYPE 6BM6 *

This specification is approved for use by all Departments
and Agencies of the Department of Defense.

The requirements for acquiring the electron tube described
herein shall consist of this document and MIL-PRF-1.

DESCRIPTION: Reflex, separate cavity, pulse, and CW operation.

ABSOLUTE RATINGS:

Parameter:	Ef	Ec1	Ec2	Ec3	Er	Ik	Ehk	Pi	tk	Alt
Unit:	V	V dc	V dc	V dc	V dc	mA dc	V dc	W	sec	ft
Maximum	6.9	+1.0	350	350	-700	32	+45	10	---	10,000
Minimum	5.7	-500	---	---	-15	---	-45	---	120	---

PHYSICAL CHARACTERISTICS:

Dimensions: See figure 1
Cathode: Coated unipotential
Mounting position: Any

TEST CONDITIONS:

Parameter:	Ef	Ec1	Ec2	Ec3	Er
Unit:	V	V dc	V dc	V dc	V dc
Test condition 1:	6.3	0	325	325	Adj for max Po
Test condition 2:	6.3	0	300	300	Adj for max Po

See footnotes at end of table I.

GENERAL:

Qualification: Not required.

This specification sheet uses accept on zero defect sampling in accordance with MIL-PRF-1, table III.

* CAUTION: Tube not designed for applications where hysteresis may affect performance.

AMSC N/A
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FSC 5960



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TABLE I. Testing and inspection.

Inspection	Method MIL-STD-1311	Notes	Test	Conditions	Symbol	Limits		Unit
						Min	Max	
<u>Conformance inspection, part 1</u>								
Total reflector current (1)	4229	<u>3/</u>	---	Er = -90 V dc	Ir	---	5	μA dc
Heater current	1301	---	---		If	500	750	mA
Heater-cathode leakage	1336	---	---	Ehk = ± 45 V dc	l _{hk}	0	75	μA dc
Electrode current (1) (cathode)	1256	<u>4/</u>	1		Ik	13	29	mA dc
Reflector voltage (1)	4213	<u>4/</u>	1		Er	-30	-70	V dc
Total reflector current (2)	4229	<u>4/</u>	1		Ir	---	150	μA dc
Frequency (1)	---	<u>4/</u>	1		F	785	815	MHz
Power output (1)	4250	<u>4/</u>	1		P _o	50	---	mW
Cathode emission (1)	4214	<u>4/ 5/</u>	1		$\frac{\Delta ik}{Ik}$	---	15	%
Electrode current (2) (cathode)	1256	<u>6/</u>	1		Ik	13	29	mA dc
Reflector voltage (2)	4213	<u>6/</u>	1		Er	-450	-550	V dc
Frequency (2)	---	<u>6/</u>	1		F	2,150	2,250	MHz
Power output (2)	4250	<u>6/</u>	1		P _o	50	---	mW
Cathode emission (2)	4214	<u>5/ 6/</u>	1		$\frac{\Delta ik}{Ik}$	---	15	%
Electrode current (3) (cathode)	1256	<u>7/</u>	2		Ik	13	29	mA dc
Reflector voltage (3)	4213	<u>7/</u>	2		Er	-20	-60	V dc
Total reflector current (3)	4229	<u>7/</u>	2		Ir	---	150	μA dc
Frequency (3)	---	<u>7/</u>	2		F	1,130	1,170	MHz
Power output (3)	4250	<u>7/</u>	2		P _o	10	---	mW
Cathode emission (3)	4214	<u>5/ 7/</u>	2		$\frac{\Delta ik}{Ik}$	---	15	%
Electrode current (4) (cathode)	1256	<u>8/</u>	2		Ik	13	29	mA dc
Reflector voltage (4)	4213	<u>8/</u>	2		Er	-275	-355	V dc
Frequency (4)	---	<u>8/</u>	2		F	2,680	2,820	MHz
Power output (4)	4250	<u>8/</u>	2		P _o	20	---	mW
Cathode emission (4)	4214	<u>5/ 8/</u>	2		$\frac{\Delta ik}{Ik}$	---	15	%

See footnotes at end of table.

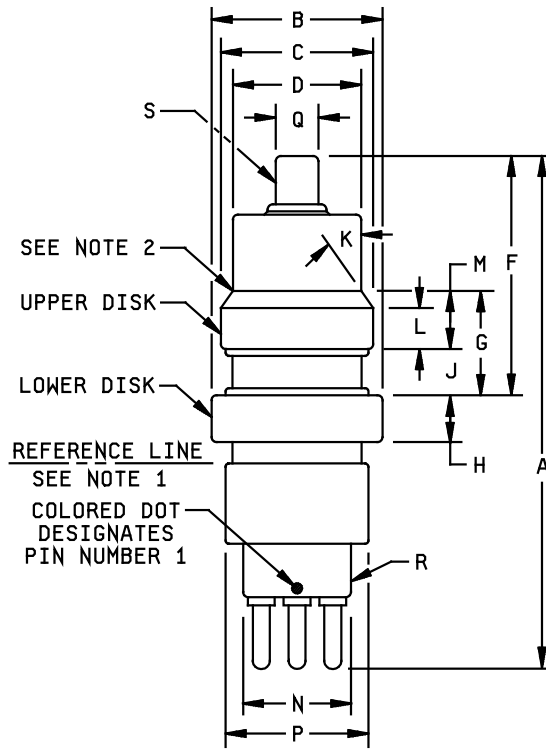
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TABLE I. Testing and inspection - Continued.

Inspection	Method MIL-STD-1311	Notes	Test	Conditions	Symbol	Limits		Unit
						Min	Max	
<u>Conformance inspection, part 2</u>								
Secureness of base, cap, or insert	1101	<u>2/</u>	---		---	---	---	---
Low-frequency vibration	1031	---	---	No voltages	---	---	---	---
<u>Conformance inspection, part 3</u>								
Life test	---	<u>1/</u>	1	Group C	t	500	---	hrs
Life-test end points:	---							
Power output (3)	4250	<u>7/</u>	2		Po	8	---	mW
Power output (4)	4250	<u>8/</u>	2		Po	16	---	mW

- 1/ Test tube with 1,000 MHz test cavity as specified on Drawing 166-JAN. Frequency approximately 1,000 MHz. Tube operated in N = 1 mode (1.75 cycles for complete transit). Adjust Er for maximum power output. Adjust output coupling loop for maximum power output.
- 2/ Water-immersion test omitted. Torque shall be applied between upper disk (g3) and molded portion of base and shall be 20 inch-pounds.
- 3/ Static test; tube not oscillating.
- 4/ Test tube with 800 MHz test cavity as specified on Drawing 166-JAN. Adjust cavity to resonate at 800.5 MHz with standard plug as specified on Drawing 197-JAN. Tube operated in N = 1 mode (1.75 cycles for complete transit). Adjust Er for maximum power output. Adjust output coupling loop for maximum power output.
- 5/ Reduce Ef to 5.7 V while tube is oscillating. The cathode emission shall not exceed the limit shown.
- 6/ Test tube with 2,200 MHz test cavity as specified on Drawing 166-JAN. Adjust cavity to resonate at 2,113.8 MHz with standard plug as specified on Drawing 197-JAN. Tube operated in N = 1 mode (1.75 cycles for complete transit). Adjust Er for maximum power output. Adjust output coupling loop for maximum power output.
- 7/ Test tube with 1,150 MHz test cavity as specified on Drawing 166-JAN. Adjust cavity to resonate at 1,130.6 MHz with standard plug as specified on Drawing 197-JAN. Tube operated in N = 2 mode (2.75 cycles for complete transit). Adjust Er for maximum power output. Adjust output coupling loop for maximum power output.
- 8/ Test tube with 2,750 MHz test cavity as specified on Drawing 166-JAN. Adjust cavity to resonate at 2,569.2 MHz with standard plug as specified on Drawing 197-JAN. Tube operated in N = 2 mode (2.75 cycles for complete transit). Adjust Er for maximum power output. Adjust output coupling loop for maximum power output.

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Ltr	Dimensions			
	Inches		Millimeters	
	Min	Max	Min	Max
Conformance inspection, part 1				
A	2.969	3.219	75.41	81.76
B	.990	1.000	25.15	25.40
C	.880	.890	22.35	22.61
F	1.375	1.500	34.93	38.10
M	.303	.323	7.70	8.20
Conformance inspection, part 2				
G	.560	.610	14.22	15.49
H	.250	.312	6.35	7.92
J	.257	.287	6.53	7.29
Conformance inspection, part 3				
D	---	.750	---	19.05
K	25°	35°	25°	35°
N	.610	.656	15.49	16.66
P	.807	.822	20.50	20.88
Q	.245	.255	6.22	6.48
R	Base: A4-76			
S	Cap: C1-3			
Nominal dimensions				
L	.250		6.35	



Pin connections	
1	g1
2	h
3	k
4	h
Lower disk	g2
Upper disk	g3
Cap	r

NOTES:

- For dimensions below reference line refer to base A4-76.
- Space between glass and upper disk edge or backing ring shall be .030 inch (0.76 mm) maximum. Conformance inspection, part 2, shall apply.
- Diameters B and C shall be concentric within .025 inch (0.63 mm) TIR and shall form circular cylinder within a range of .006 inch (0.15 mm). Allowable radius at ends of cylinder shall be .030 inch (0.76 mm) maximum. Conformance inspection, part 2, shall apply.
- Tube shall be tested in concentricity gauge specified on drawing 199-JAN. Gauge readings on diameters shall be as follows:

Diameter	Eccentricity
D	.050 max
N	.060 max
P	.060 max
Q	.040 max

- All concentricity measurements shall be conformance inspection, part 2.
- Pin No. 1 shall be identified by an index mark (colored dot or other.)

FIGURE 1. Outline drawing of electron tube type 6BM6.

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Referenced documents. In addition to [MIL-PRF-1](#), this specification sheet references:
[MIL-STD-1311](#) JAN-166 JAN-197 JAN-199

NOTE: To obtain copies of JAN drawings, please send a request via email to TubesAmps@dla.mil.

Amendment notations. The margins of this specification sheet are marked with vertical lines to indicate modifications generated by this amendment. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations.

Custodians:
Army - CR
Navy - EC
Air Force - 85
DLA - CC

Preparing activity:
DLA - CC

Project (5960-2021-008)

Review activities:
Navy - AS, CG, MC, OS, SH

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.dla.mil>.